



STYCCOBOND B90

Woodworking Adhesive

INTRODUCTION

STYCCOBOND B90 is a PVA emulsion adhesive for jointing wood, blockboard, chipboard and tongue and groove wood flooring. It conforms to Durability class D3 of BS EN204.

It can also be used for bonding the headers of solid wood flooring and engineered boards (semi-solids).

STYCCOBOND B90 dries to a colourless transparent film and is protected against bio-degradation.

ADHESIVE APPLICATION

Joint surfaces should be sound, dry, and free from dust or contamination. Apply evenly to one surface only. Assemble the bond whilst the adhesive is still wet and apply pressure by clamping or weighting to maintain a tight joint until the adhesive has dried, at least 24 hours depending on temperature and absorbency of the surfaces.

The temperature should be maintained above 10°C during application.

PRECAUTIONS

Remove any surplus adhesive before it has dried with a cloth dampened with water.

PACK SIZES

5 litre plastic bottle - 4 per carton

1 litre plastic bottle - 12 per carton

TECHNICAL INFORMATION

Colour	White
Coverage Rates (Approx.)	200 linear metres of 3mm bead per litre
Open time	Up to 10 minutes depending on temperature
Drying time	24 hours

FOR FURTHER INFORMATION ABOUT F. BALL PRODUCTS OR MORE DETAILED TECHNICAL ASSISTANCE, VISIT F-BALL.COM OR CALL +44 (0)1538 361633



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FEATURES

- High strength
- D3 water rating

STANDARDS

All aspects of the installation of floorcoverings should be in accordance with the requirements of the relevant British Standard Code of Practice i.e. BS 8201 (The code of practice for flooring of timber, timber products and wood based panel products) and supplementary specifications

SHELF LIFE

12 months in unopened containers stored under good conditions

STORAGE

Store between 5°C and 30°C. Protect from frost.

HEALTH & SAFETY

This product is not classified. Relevant safety data sheets and advice given can be found at www.f-ball.com.

Alternatively these can be obtained from the point of purchase or from F. Ball and Co. Ltd. at the address below.

Site conditions vary, to ensure this product is suitable and to confirm this data sheet is current please contact our Technical Service Department.

F. Ball and Co. Ltd.

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