



STYCCOBOND F84

Two Part Reactive Adhesive

INTRODUCTION

STYCCOBOND F84 is a two-part reactive epoxy adhesive designed for installing a wide range of sheet floorcoverings onto STOPGAP ISOLATOR MEMBRANE and other suitable substrates. It is ideal for use in areas that are subject to surface water and areas that are heavily trafficked. When cured the adhesive is resistant to water, oil and grease. Although it is suitable for outdoor use it is not intended to be used as, or a substitute for a waterproof surface membrane.

STYCCOBOND F84 can be used for securing a wide range of vinyl and rubber floorcoverings, sheet linoleum and textile floorcoverings.

Refer to the **F. Ball Recommended Adhesives Guide** for details of specific floorcoverings.

STYCCOBOND F84 can be applied to STOPGAP smoothing compounds, Isolator Membrane, structurally sound, smooth, dry subfloors of concrete and sand/cement screed, plywood, flooring grade chipboard, hardboard and bright steel.

TECHNICAL INFORMATION

Colour	Light beige when mixed
Consistency	Creamy
Coverage rate (Approx.)	Up to 3m ² per kg with a STYCCOBOND 1.5mm x 5mm 'V' notched trowel Up to 2m ² per kg with a STYCCOBOND 2mm x 6mm 'V' notched trowel
Open time	Up to 20 minutes depending on temperature, humidity and absorbency of the subfloor
Working time (Approx.)	1 hour at 20°C
Cure Time	At 20°C will allow foot traffic in 12 hours and normal use after 5 days. Avoid heavy point loads until the adhesive has fully cured - approximately 7 days

COVERAGE

PACK SIZE	TROWEL SIZE	COVERAGE PER UNIT
2kg	1.5mm x 5mm	6m ²
2kg	2mm x 6mm	4m ²
5kg	1.5mm x 5mm	15m ²
5kg	2mm x 6mm	10m ²

Coverage rates will depend on the condition and absorbency of the subfloor



FEATURES

- Suitable for securing recommended floorcoverings to STOPGAP Isolator Membrane
- Can be used in areas that are subject to heavy traffic
- Suitable with underfloor heating
- Resistant to water, oil and grease when cured

STANDARDS

All aspects of the installation of floorcoverings should be in accordance with the requirements of the relevant British Standard Code of Practice i.e. BS 8203 (Installation of resilient floorcoverings) or BS 5325 (Installation of textile floorcoverings) and supplementary specifications.

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STOPGAP waterproof surface membranes, sound flooring grade asphalt and other non-absorbent surfaces must be skimmed with a minimum of 3mm of the appropriate STOPGAP smoothing compound.

When used in conjunction with STOPGAP ISOLATOR MEMBRANE, please refer to the technical data sheet for detailed guidance.

For details on other subfloors, contact our Technical Service Department.

SURFACE PREPARATION

Proper subfloor preparation is essential for the correct installation of any floorcovering. Subfloors must be structurally sound, smooth, dry (<75% RH)* and free from laitance and any contaminants which will affect adhesion. Use STYCCOCLEAN C140 for removing grease, oil, polish, soap etc. from non-absorbent substrates.

* Except when STOPGAP Isolator Membrane is to be used.

Concrete and sand/cement screeds must be fully cured and any laitance or surface treatments must be removed. Steel must be bright and free from any contaminants which may affect adhesion. The temperature of the floor must be maintained above 10°C throughout the application and drying of the adhesive. Underfloor heating must be off for at least 48 hours before, during and after application.

For detailed information, request the **F. Ball Subfloor Preparation Guide**.

DAMP SUBFLOORS

The Relative Humidity (RH) of the subfloor can be measured using the F. Ball Digital Hygrometer. Where the RH value is greater than 75% the appropriate STOPGAP waterproof surface membrane should be applied.

SMOOTHING

To ensure a level surface on which to adhere to, uneven and irregular surfaces should be suitably prepared using STOPGAP smoothing compounds.

PRIMING

Priming is not required.

MIXING

Stir the contents of the resin container then empty all the contents of the hardener container into it. Using the STOPGAP power whisk fitted to a slow speed drill, mix the two components together for approximately 2 minutes until a uniform mix is obtained. Alternatively, the two components may be mixed together by stirring by hand with a stick. Scraping the sides of the container until a uniform mix is obtained, should be carried out with both methods of mixing.

ADHESIVE APPLICATION

Floorcoverings must be laid and allowed to flatten, then cut to fit before mixing the adhesive. Holding the trowel at an angle of 60°, spread the adhesive evenly to an area that can be covered within the working time of the adhesive. Immediately lay the floorcovering into the wet adhesive, pressing from the centre outwards to exclude air. Roll to ensure overall contact with the adhesive.

Under certain circumstances, it may be necessary to apply weights to some floorcoverings to maintain contact until the adhesive has set - about 12 hours.

When laying floorcoverings with deeply profiled or studded backings, apply sufficient adhesive to ensure that the voids are filled when the floorcovering is laid into the adhesive. This will result in a lower coverage figure than that quoted above.

The open time of the adhesive is dependent on temperature, humidity and absorbency of the subfloor.

PRECAUTIONS

Mix only in full packs as mixing ratios are critical.

Do not apply loads or move furniture on the floorcovering until the adhesive has set.

Note: At lower temperatures, less than 10°C, the adhesive becomes significantly more difficult to mix by hand and apply.

To overcome this, material should be conditioned at temperatures greater than 15°C and applied where the subfloor temperature is greater than 15°C. This will significantly ease the use of this adhesive.



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TOOLS

- STYCCOBOND 1.5mm x 5mm 'V' notched trowel for smooth backed floorcoverings
- STYCCOBOND 2mm x 6mm 'V' notched trowel for textile or floorcoverings with a profiled backing
- F. Ball 68kg flooring roller
- Clean tools with F. Ball STYCCO-WIPES immediately after use

STORAGE

Store between 5°C and 30°C. Protect from frost.

PACK SIZE

2kg kit and 5kg kit
The resin and hardener are supplied in the correct quantities for mixing without measuring.

SHELF LIFE

18 months in unopened containers stored under good conditions.

HEALTH & SAFETY

This product is classified. Relevant safety data sheets and advice given can be found at www.f-ball.com.

Alternatively these can be obtained from the point of purchase or from F. Ball and Co. Ltd. at the address below.

Site conditions vary, to ensure this product is suitable and to confirm this data sheet is current please contact our Technical Service Department.

FOR FURTHER INFORMATION ABOUT F. BALL PRODUCTS OR MORE DETAILED TECHNICAL ASSISTANCE, VISIT F-BALL.COM OR CALL +44 (0)1538 361633



F. Ball and Co. Ltd.

Churnetside Business Park,
Station Road, Cheddleton,
Leek, Staffordshire.
ST13 7RS UK
Tel: +44 (0) 1538 361633
www.f-ball.com
mail@f-ball.co.uk