




SECTION 1: IDENTIFICATION

- 1.1 Product identifier:** STYCCOBOND F49 ACTIVATOR
Other means of identification:
Not relevant
- 1.2 Recommended use of the chemical and restrictions on use:**
Relevant uses (Professional users): Adhesive
For Professional users only.
Uses advised against: All uses not specified in this section or in section 7.3
- 1.3 Details of manufacturer or importer:**
F. Ball and Co. Ltd.
Churnetside Business Park, Station Road
ST13 7RS Cheddleton - Leek - England
Phone: +44(0) 1538 361633
msds@f-ball.co.uk
www.f-ball.com
- 1.4 Emergency phone number:** +44 (0) 1538 361633 Mon-Fri 08:30 - 17:00 (exc Bank Holidays)

SECTION 2: HAZARD(S) IDENTIFICATION

- 2.1 Classification of the hazardous chemical:**
WHS:
Classification of this product has been carried out in accordance with Model Work Health and Safety Regulations (Hazardous Chemicals) Amendment 2024
Eye Irrit. 2A: Eye irritation, Category 2A, H319
Skin Irrit. 2: Skin irritation, Category 2, H315
Skin Sens. 1: Sensitisation, skin, Category 1, H317
- 2.2 Label elements, including precautionary statements:**
WHS:
Warning

Hazard statements:
Eye Irrit. 2A: H319 - Causes serious eye irritation.
Skin Irrit. 2: H315 - Causes skin irritation.
Skin Sens. 1: H317 - May cause an allergic skin reaction.
Precautionary statements:
P261: Avoid breathing vapours
P264: Wash thoroughly after use.
P280: Wear protective gloves/protective clothing/eye protection/protective footwear.
P302+P352: IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501: Dispose of contents and / or containers in accordance with regulations on hazardous waste or packaging and packaging waste respectively.
Substances that contribute to the classification
reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700) (60 - <100%);
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (10 - <30%); oxirane, mono[(C12-14-alkyloxy)methyl] derivs. (10 - <30%)
- 2.3 Other hazards which do not result in classification:**
Not relevant

SECTION 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8

- 3.1 Substances:**

- CONTINUED ON NEXT PAGE -



SECTION 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8 (continued)




Not relevant

3.2 Mixtures:

Chemical description: Mixture of polymers, dispersants and organic compounds

Components:

In accordance with Schedule 8 (WHS Regulations), the product contains:

Identification	Chemical name/Classification	Concentration
CAS: 25068-38-6	reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700) Eye Irrit. 2A: H319; Skin Irrit. 2: H315; Skin Sens. 1: H317 - Warning 	60 - <100%
CAS: 9003-36-5	Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol Skin Irrit. 2: H315; Skin Sens. 1: H317 - Warning 	10 - <30%
CAS: 68609-97-2	oxirane, mono[(C12-14-alkyloxy)methyl] derivs. Skin Irrit. 2: H315; Skin Sens. 1: H317 - Warning 	10 - <30%

To obtain more information on the hazards of the substances consult sections 11, 12 and 16.

SECTION 4: FIRST AID MEASURES

4.1 Description of necessary first aid measures:

The symptoms resulting from intoxication can appear after exposure, therefore, in case of doubt, seek medical attention for direct exposure to the chemical product or persistent discomfort, showing the SDS of this product.

By inhalation:

This product does not contain substances classified as hazardous for inhalation, however, in case of symptoms of intoxication remove the person affected from the exposure area and provide with fresh air. Seek medical attention if the symptoms get worse or persist.

By skin contact:

Remove contaminated clothing and footwear, rinse skin or shower the person affected if appropriate with plenty of cold water and neutral soap. In serious cases see a doctor. If the product causes burns or freezing, clothing should not be removed as this could worsen the injury caused if it is stuck to the skin. If blisters form on the skin, these should never be burst as this will increase the risk of infection.

By eye contact:

Rinse eyes thoroughly with lukewarm water for at least 15 minutes. Do not allow the person affected to rub or close their eyes. If the injured person uses contact lenses, these should be removed unless they are stuck to the eyes, as this could cause further damage. In all cases, after cleaning, a doctor should be consulted as quickly as possible with the SDS of the product.

By ingestion/aspiration:

Do not induce vomiting, but if it does happen keep the head down to avoid aspiration. Keep the person affected at rest. Rinse out the mouth and throat, as they may have been affected during ingestion.

4.2 Symptoms caused by exposure:

Acute and delayed effects are indicated in sections 2 and 11.

4.3 Medical attention and special treatment:

Not relevant

SECTION 5: FIREFIGHTING MEASURES

5.1 Suitable extinguishing equipment:

Suitable extinguishing media:

Product is non-flammable under normal conditions of storage, handling and use. In the case of combustion as a result of improper handling, storage or use preferably use polyvalent powder extinguishers (ABC powder), in accordance with the Regulation on fire protection systems.

Unsuitable extinguishing media:

Non-applicable

5.2 Specific hazards arising from the chemical:

As a result of combustion or thermal decomposition reactive sub-products are created that can become highly toxic and, consequently, can present a serious health risk.

- CONTINUED ON NEXT PAGE -



SECTION 5: FIREFIGHTING MEASURES (continued)

5.3 Special protective equipment and precautions for fire fighters:

Depending on the magnitude of the fire it may be necessary to use full protective clothing and Self Contained Breathing Apparatus. Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...)

Additional provisions:

Act in accordance with the Internal Emergency Plan and the Information Sheets on actions to take after an accident or other emergencies. Destroy any source of ignition. In case of fire, refrigerate the storage containers and tanks for products susceptible to inflammation, explosion or BLEVE as a result of high temperatures. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

For non-emergency personnel:

Isolate leaks provided that there is no additional risk for the people performing this task. Personal protection equipment must be used against potential contact with the spilled product (See section 8). Evacuate the area and keep out those who do not have protection.

For emergency responders:

Wear protective equipment. Keep unprotected persons away. See section 8.

6.2 Environmental precautions:

This product is not classified as hazardous to the environment. Keep product away from drains, surface and underground water.

6.3 Methods and materials for containment and cleaning up:

It is recommended:

Prevent the entrance of product in drains, sewers or watercourses. Absorb the spill using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. Collect the product in appropriate containers and manage it according to current legislation.

Spillages in water or sea:

Small spillages:

Contain spillage using barriers or similar equipment. Use suitable absorbents for collection and treat the waste in accordance with current regulations.

Large spillages:

If possible, contain spillage in open water using barriers or similar equipment. If this is not possible, try to control its spread and collect the product with suitable mechanical means. Always consult experts before using dispersants and make sure you have the necessary approvals if they are to be used. Treat the waste according to current regulations.

6.4 Reference to other sections:

See sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling:

A.- General precautions for safe use

Comply with the current legislation concerning the prevention of industrial risks with regards manually handling weights. Maintain order, cleanliness and dispose of using safe methods (section 6).

B.- Technical recommendations for the prevention of fires and explosions

Product is non-flammable under normal conditions of storage, manipulation and use. It is recommended to transfer at slow speeds to avoid the generation of electrostatic charges that can affect flammable products. Consult section 10 for information on conditions and materials that should be avoided.

C.- Technical recommendations on general occupational hygiene

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

D.- Technical recommendations to prevent environmental risks

It is recommended to have absorbent material available at close proximity to the product (See subsection 6.3)

7.2 Conditions for safe storage, including any incompatibilities:

A.- Specific storage requirements

Minimum Temp.: 5 °C

- CONTINUED ON NEXT PAGE -



SECTION 7: HANDLING AND STORAGE (continued)

Maximum Temp.: 30 °C

B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

7.3 Specific end use(s):

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

SECTION 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

8.1 Exposure control measures:

Substances whose occupational exposure limits have to be assessed in the workplace:

There are no applicable occupational exposure limits for the substances contained in the product

8.2 Engineering controls:

A.- Individual protection measures, for example personal protective equipment (PPE)


As a preventative measure it is recommended to use basic Personal Protection Equipment. For more information on Personal Protection Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1.

All information contained herein is a recommendation which needs some specification from the labour risk prevention services as it is not known whether the company has additional measures at its disposal.

B.- Respiratory protection


If the working conditions and/or safety measures adopted do not allow keeping the airborne concentration of the product below the exposure limits (if any) or at acceptable levels (if no exposure limits exist), suitable respiratory protection equipment chosen by a qualified professional should be used.

C.- Specific protection for the hands

Pictogram	PPE	Remarks
 Mandatory hand protection	Chemical protective gloves	Replace the gloves at any sign of deterioration.

As the product is a mixture of several substances, the resistance of the glove material can not be calculated in advance with total reliability and has therefore to be checked prior to the application.

D.- Eye and face protection

Pictogram	PPE	Remarks
 Mandatory face protection	Panoramic glasses against splash/projections.	Clean daily and disinfect periodically according to the manufacturer's instructions. Use if there is a risk of splashing.

E.- Bodily protection

Pictogram	PPE	Remarks
	Work clothing	Replace before any evidence of deterioration.
	Anti-slip work shoes	Replace before any evidence of deterioration.



F.- Additional emergency measures

It is advised to implement additional emergency equipments in workplaces that are particularly exposed to the product or in situations where risk assessments highlight the necessity of such equipments.

- CONTINUED ON NEXT PAGE -



SECTION 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION (continued)

Emergency measure	Standards	Emergency measure	Standards
 Emergency shower	ANSI Z358-1 ISO 3864-1:2011, ISO 3864-4:2011	 Eyewash stations	DIN 12 899 ISO 3864-1:2011, ISO 3864-4:2011

Environmental exposure controls:

To comply with environmental protection regulations, it is recommended to prevent any spillage of the product and its container. For more detailed information, please refer to subsection 7.1.D.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties:

For complete information see the product datasheet.

Appearance:

Physical state at 20 °C:	Liquid
Appearance:	Not relevant *
Color:	 Red
Odor:	Not relevant *
Odour threshold:	Not relevant *

Volatility:

Boiling point at atmospheric pressure:	>200 °C
Vapour pressure at 20 °C:	Not relevant *
Vapour pressure at 50 °C:	<300000 Pa (300 kPa)
Evaporation rate at 20 °C:	Not relevant *

Product description:

Density at 20 °C:	Not relevant *
Relative density at 20 °C:	1.12
Dynamic viscosity at 20 °C:	700 - 1100 mPa·s
Kinematic viscosity at 20 °C:	Not relevant *
Kinematic viscosity at 40 °C:	Not relevant *
Concentration:	Not relevant *
pH:	Not relevant *
Vapour density at 20 °C:	Not relevant *
Partition coefficient n-octanol/water 20 °C:	Not relevant *
Solubility in water at 20 °C:	Not relevant *
Solubility properties:	Not relevant *
Decomposition temperature:	Not relevant *
Melting point/freezing point:	Not relevant *

Flammability:

Flash Point:	>150 °C
Flammability (solid, gas):	Not relevant *
Autoignition temperature:	Not relevant *
Lower flammability limit:	Not relevant *
Upper flammability limit:	Not relevant *

Particle characteristics:

Median equivalent diameter:	Not relevant *
-----------------------------	----------------

*Not relevant due to the nature of the product, not providing information property of its hazards.

- CONTINUED ON NEXT PAGE -



SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)

9.2 Other information:

Information with regard to physical hazard classes:

Explosive properties:	Not relevant *
Oxidising properties:	Not relevant *
Corrosive to metals:	Not relevant *
Heat of combustion:	Not relevant *
Aerosols-total percentage (by mass) of flammable components:	Not relevant *

Other safety characteristics:

Surface tension at 20 °C:	Not relevant *
Refraction index:	Not relevant *

*Not relevant due to the nature of the product, not providing information property of its hazards.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity:

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7 from Safety Data Sheet.

10.2 Chemical stability:

Chemically stable under the indicated conditions of storage, handling and use.

10.3 Possibility of hazardous reactions:

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

10.4 Conditions to avoid:

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

10.5 Incompatible materials:

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Not applicable	Not applicable	Avoid alkalis or strong bases

10.6 Hazardous decomposition products:

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO₂), carbon monoxide and other organic compounds.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects:

The experimental information related to the toxicological properties of the product itself is not available

Dangerous health implications:

In case of exposure that is repetitive, prolonged or at concentrations higher than recommended by the occupational exposure limits, it may result in adverse effects on health depending on the means of exposure:

A- Ingestion (acute effect):

- Acute toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for consumption. For more information see section 3
- Corrosivity/Irritability: The consumption of a considerable dose can cause irritation in the throat, abdominal pain, nausea and vomiting.

B- Inhalation (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for inhalation. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

- CONTINUED ON NEXT PAGE -



SECTION 11: TOXICOLOGICAL INFORMATION (continued)

C- Contact with the skin and the eyes (acute effect):

- Contact with the skin: Produces skin inflammation.
- Contact with the eyes: Causes serious eye irritation.

D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):

- Carcinogenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for the effects mentioned. For more information see section 3.
IARC: Not relevant
- Mutagenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- Reproductive toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

E- Sensitizing effects:

- Respiratory: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous with sensitising effects. For more information see section 3.
- Skin: Prolonged contact with the skin can result in episodes of allergic contact dermatitis.

F- Specific target organ toxicity (STOT) - single exposure:

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

G- Specific target organ toxicity (STOT)-repeated exposure:

- Specific target organ toxicity (STOT)-repeated exposure: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- Skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

H- Aspiration hazard:

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

Other information:

Not relevant

Specific toxicology information on the substances:

Identification	Acute toxicity		Genus
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol CAS: 9003-36-5	LD50 oral	>5000 mg/kg	
	LD50 dermal	>5000 mg/kg	
	LC50 inhalation vapour	>20 mg/L	
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. CAS: 68609-97-2	LD50 oral	>5000 mg/kg	
	LD50 dermal	>5000 mg/kg	
	LC50 inhalation vapour	>20 mg/L	
reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700) CAS: 25068-38-6	LD50 oral	>5000 mg/kg	
	LD50 dermal	>5000 mg/kg	
	LC50 inhalation dust	>5 mg/L	

SECTION 12: ECOLOGICAL INFORMATION

The experimental information related to the eco-toxicological properties of the product itself is not available

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

12.1 Ecotoxicity:

Acute toxicity:

- CONTINUED ON NEXT PAGE -



SECTION 12: ECOLOGICAL INFORMATION (continued)

Identification	Concentration		Species	Genus
reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700) CAS: 25068-38-6	LC50	>1 - 10 mg/L (96 h)		Fish
	EC50	>1 - 10 mg/L (48 h)		Crustacean
	EC50	>1 - 10 mg/L (72 h)		Algae
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol CAS: 9003-36-5	LC50	>1 - 10 mg/L (96 h)		Fish
	EC50	>1 - 10 mg/L (48 h)		Crustacean
	EC50	>1 - 10 mg/L (72 h)		Algae

Chronic toxicity:

Identification	Concentration		Species	Genus
reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700) CAS: 25068-38-6	NOEC	Not relevant		
	NOEC	0.3 mg/L	Daphnia magna	Crustacean

12.2 Persistence and degradability:

Substance-specific information:

Identification	Degradability		Biodegradability	
	reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700) CAS: 25068-38-6	BOD5	Not relevant	Concentration
COD		Not relevant	Period	28 days
BOD5/COD		Not relevant	% Biodegradable	0 %

12.3 Bioaccumulative potential:

Substance-specific information:

Identification	Bioaccumulation potential	
reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700) CAS: 25068-38-6	BCF	4
	Pow Log	2.8
	Potential	Low

12.4 Mobility in soil:

Not relevant

12.5 Results of PBT and vPvB assessment:

Not relevant

12.6 Other adverse effects:

Not described

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Disposal methods:

Waste management (disposal and evaluation):

Consult the authorized waste service manager on the assessment and disposal operations. In case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-hazardous residue. Waste should not be disposed of to drains. See epigraph 6.2.

Regulations related to waste management:

Legislation related to waste management:

Basel Convention (Hazardous Waste)

Hazardous Waste (Regulation of Exports and Imports) Act 1989 and Amendments

SECTION 14: TRANSPORT INFORMATION

This product is not regulated for transport.

- CONTINUED ON NEXT PAGE -



SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations:

- Australian Inventory of Industrial Chemicals (ACIS): *reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700) (25068-38-6) ; Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (9003-36-5) ; oxirane, mono[(C12-14-alkyloxy)methyl] derivs. (68609-97-2)*
- Substances listed in the Montreal Protocol: Not relevant
- Substances listed in the Rotterdam Convention: Not relevant
- Substances listed in the Stockholm Convention: Not relevant

Specific provisions in terms of protecting people or the environment:

It is recommended to use the information included in this safety data sheet as data used in a risk evaluation of the local circumstances in order to establish the necessary risk prevention measures for the manipulation, use, storage and disposal of this product.

Industrial Chemicals Act 2019:

Industrial Chemicals (Notification and Assessment) Act 1989 and amendments

SECTION 16: OTHER INFORMATION

Legislation related to safety data sheets:

This safety data sheet has been designed in accordance with WHS regulations and Code of Practice for the Preparation of Safety Data Sheets for Hazardous Chemicals.

Texts of the legislative phrases mentioned in section 2:

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

Texts of the legislative phrases mentioned in section 3:

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

WHS:

Eye Irrit. 2A: H319 - Causes serious eye irritation.

Skin Irrit. 2: H315 - Causes skin irritation.

Skin Sens. 1: H317 - May cause an allergic skin reaction.

Advice related to training:

Minimal training is recommended to prevent industrial risks for staff using this product, in order to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

Principal bibliographical sources:

<http://www.safeworkaustralia.gov.au/>

Abbreviations and acronyms:

ADG: Australian Code for the Transport of Dangerous Goods by Road and Rail

IMDG: International maritime dangerous goods code

IATA: International Air Transport Association

ICAO: International Civil Aviation Organisation

COD: Chemical Oxygen Demand

BOD5: 5-day biochemical oxygen demand

BCF: Bioconcentration factor

LD50: Lethal Dose 50

CL50: Lethal Concentration 50

EC50: Effective concentration 50

Log-POW: Octanol-water partition coefficient

Koc: Partition coefficient of organic carbon

IARC: International Agency for Research on Cancer

The information contained in this safety data sheet is based on sources, technical knowledge and current Australian legislation, without being able to guarantee its accuracy. This information cannot be considered a guarantee of the properties of the product, it is simply a description of the security requirements. The occupational methodology and conditions for users of this product are not within our awareness or control, and it is ultimately the responsibility of the user to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information on this safety data sheet only refers to this product, which should not be used for needs other than those specified.

END OF SAFETY DATA SHEET